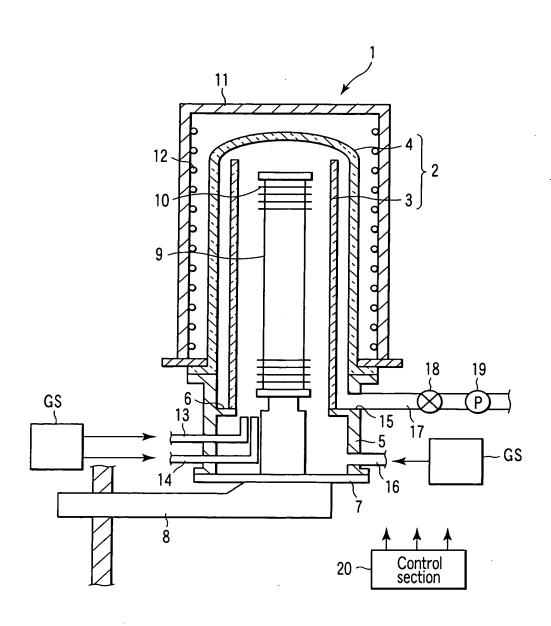
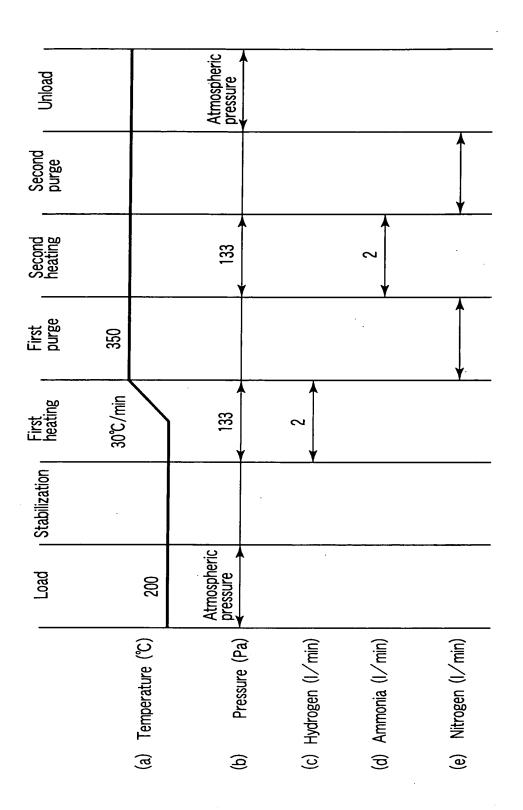
Oblon, Spivak, et al. 703-413-3000 Docket # 279095US26PCT Sheet 1 of 4



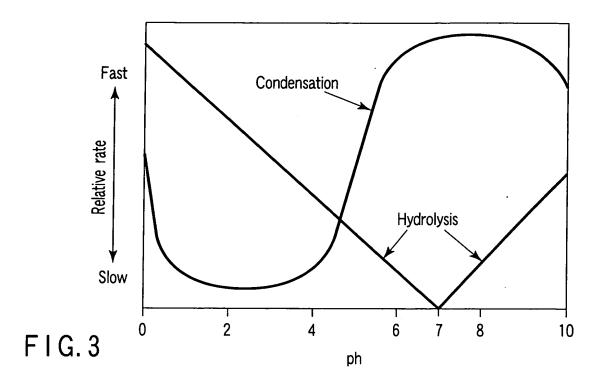
F I G. 1

Oblon, Spivak, et al. 703-413-3000 Docket # 279095US26PCT Sheēt 2 of 4



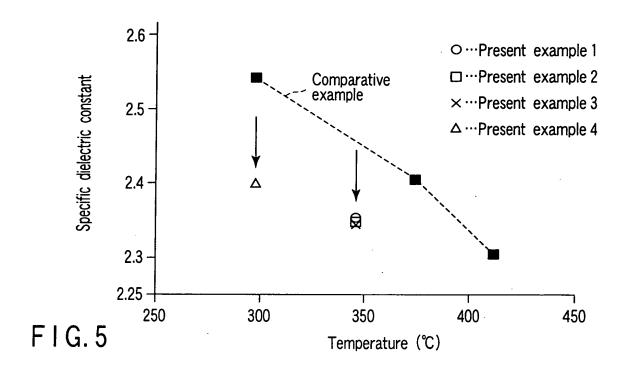
F1G.2

Oblon, Spivak, et al. 703-413-3000 Docket # 279095US26PCT Sheet 3 of 4



	First heating			Second heating	
3	Temperature	Heating time	Temperature- up time	Temperature	Time
Present example 1	200℃	5 minutes	5 minutes	350℃	30 minutes
Present example 2	200℃	5 minutes	5 minutes	350℃	15 minutes
Present example 3	200℃	5 minutes	5 minutes	350℃	5 minutes
Present example 4	200℃	5 minutes	3 to 4 minutes	300℃	30 minutes

F I G. 4



	First heating			Second heating	
	Temperature	Heating time	Temperature- up time	Temperature	Time
Present example 5	150℃	5 minutes	5 minutes	300℃	30 minutes
Present example 6	200℃ (350℃)	5 minutes (+5 minutes)	5 minutes	350℃	30 minutes
Present example 7	350℃	5 minutes		350℃	30 minutes

FIG.6